

What Is Claimed Is:

1. An industrial controller for a machine tool, a robot and/or a production machine, comprising:

a device to register messages and/or alarms for predefined operating states; and

a converter to allocate the predefined operating states on an individual basis to the effect that, if one of the predefined operating states is present, an SMS message and/or an e-mail about the one of the predefined operating states is sent to a predefined distribution group .

2. The controller according to claim 1, wherein the e-mail has a file attached to it.

3. The controller according to claim 1, wherein the file is a trace file.

4. The controller according to claim 1, further comprising:  
an operating keyboard to effect the allocation by editing.

5. The controller according to claim 1, wherein the converter triggers a respective message and/or alarm corresponding to the one of the predefined operating states using a bit poll.

6. The controller according to claim 1, wherein the SMS message and/or the e-mail about the one of the predefined operating state is sent to the predefined distribution group when the one of the predefined operating states arises.

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